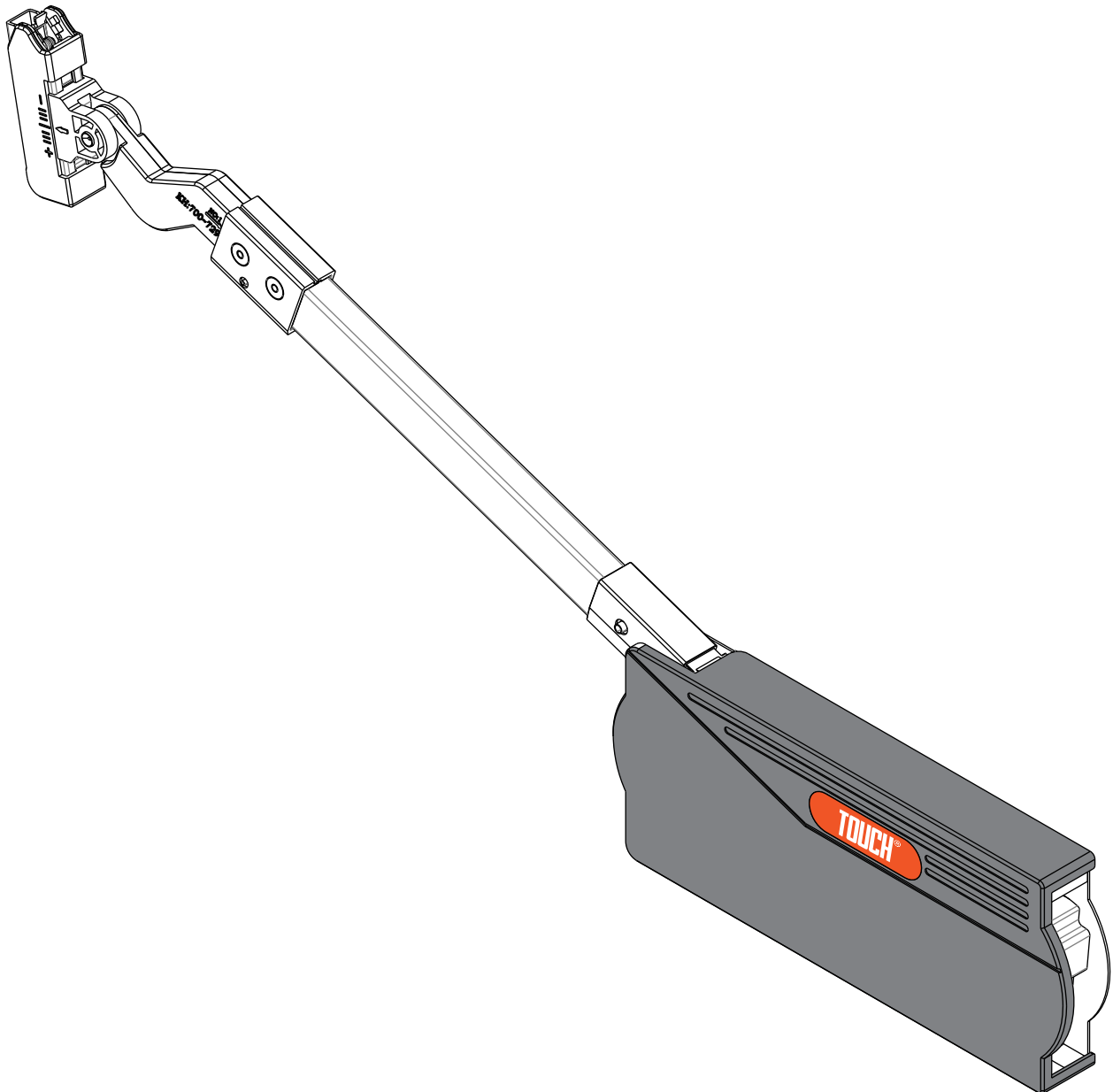




TCH-311013 325.S

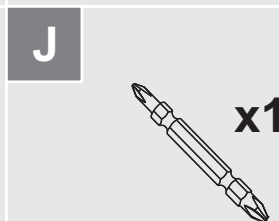
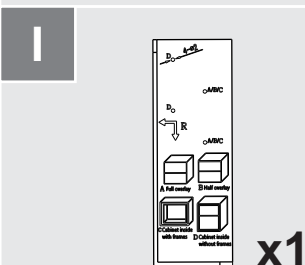
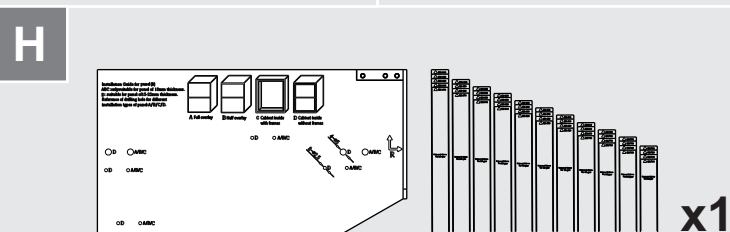
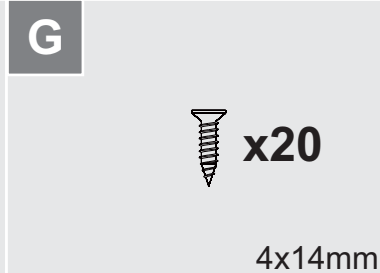
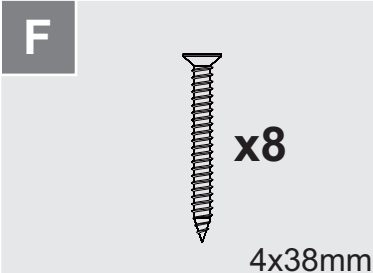
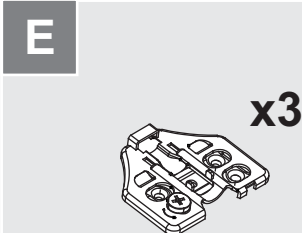
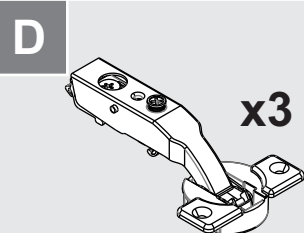
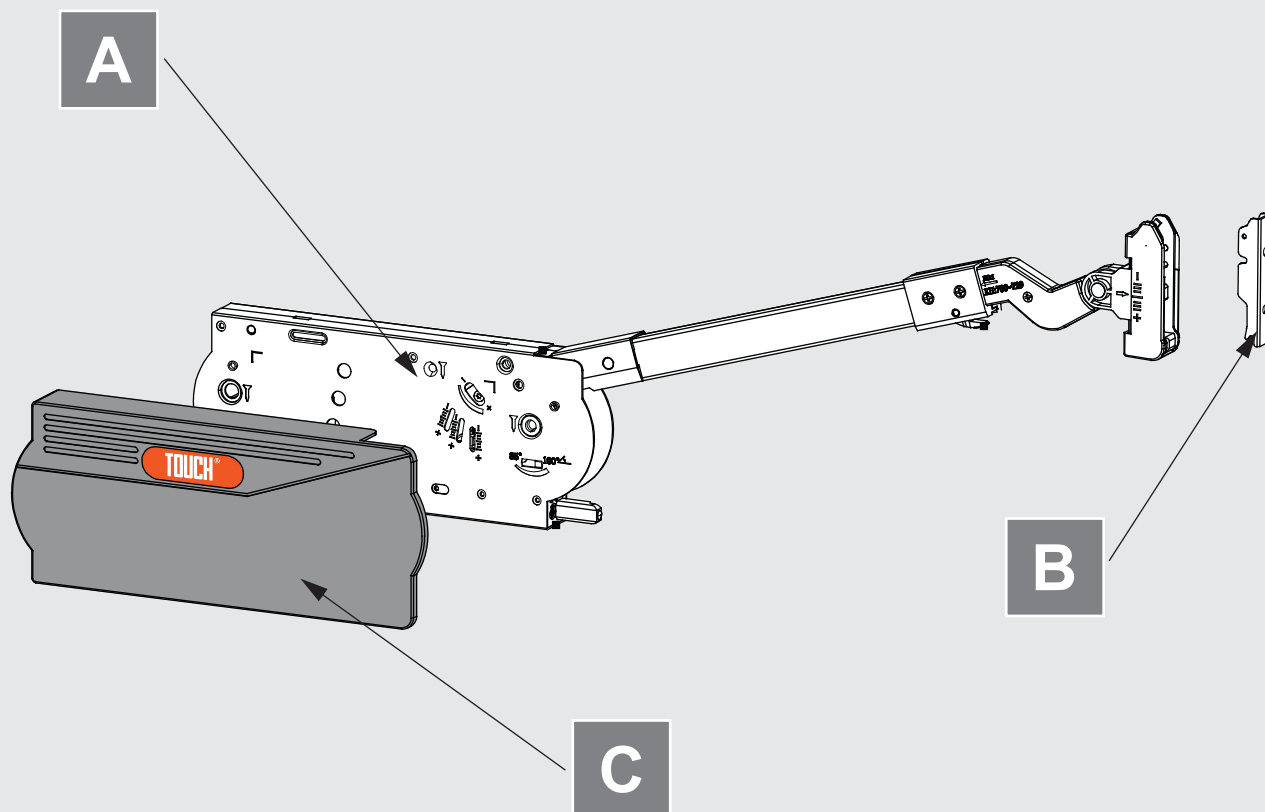
HORIZONTAL BI-FOLDING DOUBLE DOOR SYSTEM





TCH-311013 325.S INSTALLATION INSTRUCTIONS

Included components

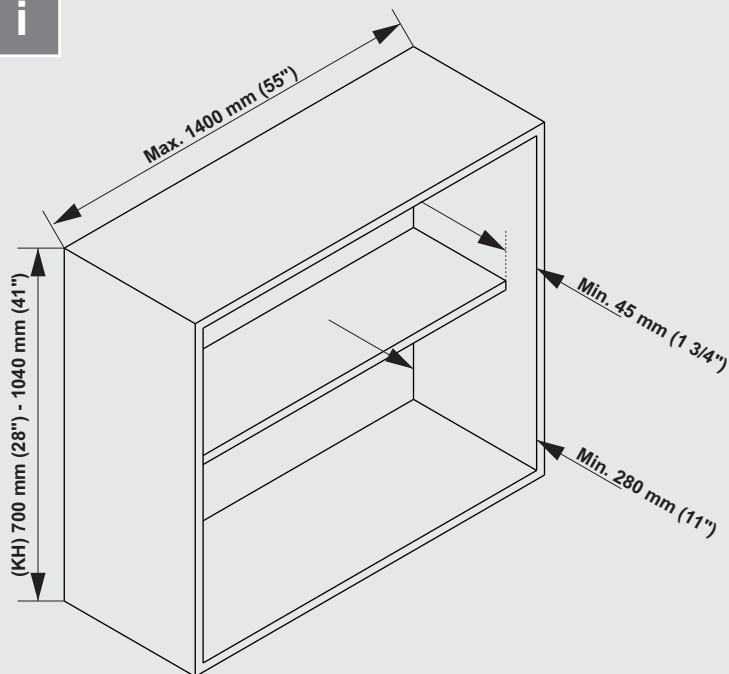




TCH-311013 325.S INSTALLATION INSTRUCTIONS

Installation guide

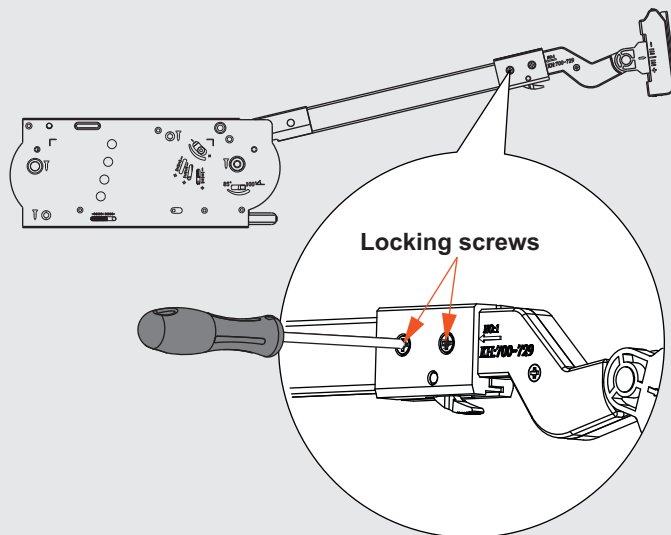
i



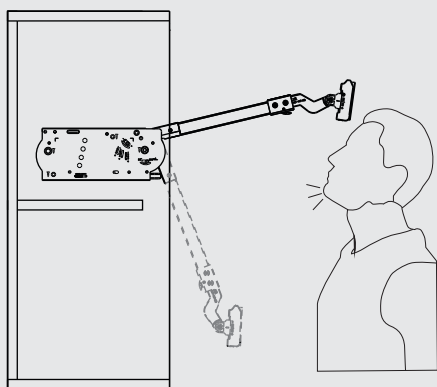
A

Arm length adjustment.

Loosen the locking screws before making any adjustments. Once the adjustment is complete, re-tighten the screw to secure the setting.



WARNING

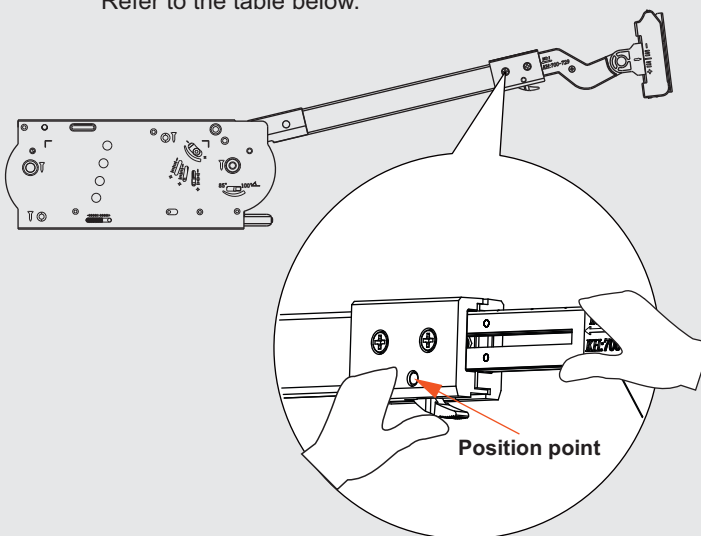


Use care when pulling out the lever. The lever may spring upward unexpectedly, potentially causing injury or damaging the lift system.!

B

Arm length adjustment.

Press the gear button and pull the arm to adjust it to the desired position to match your cabinet height requirements. Refer to the table below.



i

Arm position settings by cabinet height



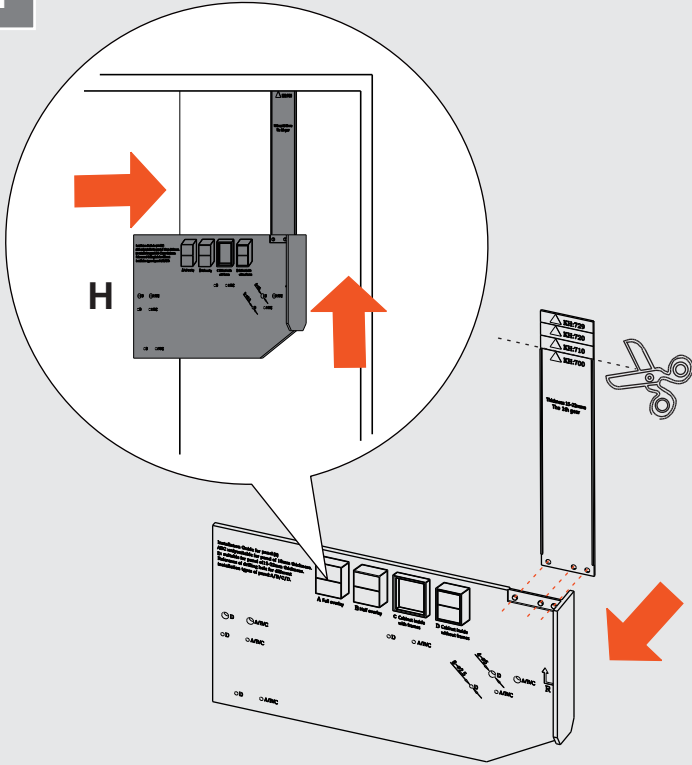
Adjustment points		No. 1	No. 2	No. 3	No. 4	No. 5	No. 6	No. 7	No. 8	No. 9	No. 10	No. 11
KH	MM	700 - 729	730 - 759	760 - 789	790 - 819	820 - 849	850 - 879	880 - 909	910 - 939	940 - 969	970 - 1000	1001 - 1040
	IN	27.6 - 28.7	28.7 - 29.9	29.9 - 31.1	31.1 - 32.2	32.3 - 33.4	33.5 - 34.6	34.7 - 35.8	35.8 - 37.0	37.0 - 38.2	38.2 - 39.4	39.4 - 40.9



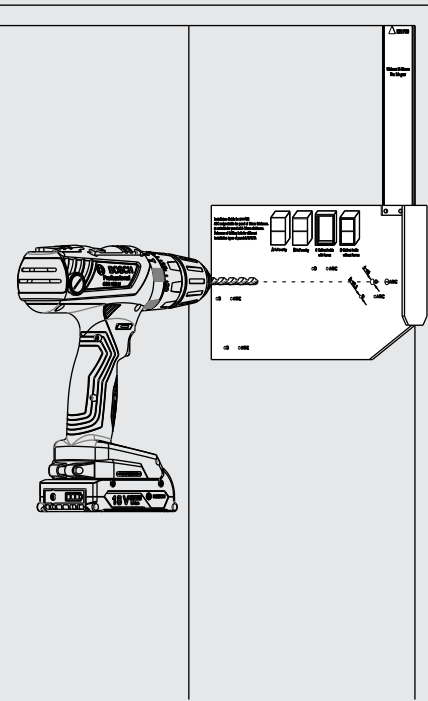
TCH-311013 325.S INSTALLATION INSTRUCTIONS

Installation guide

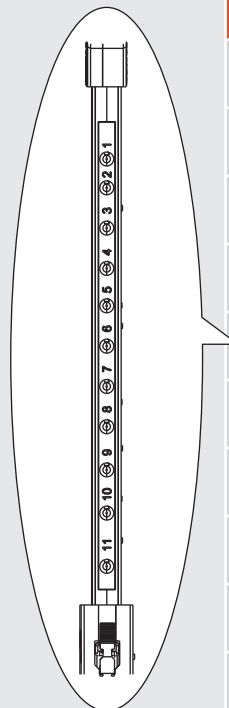
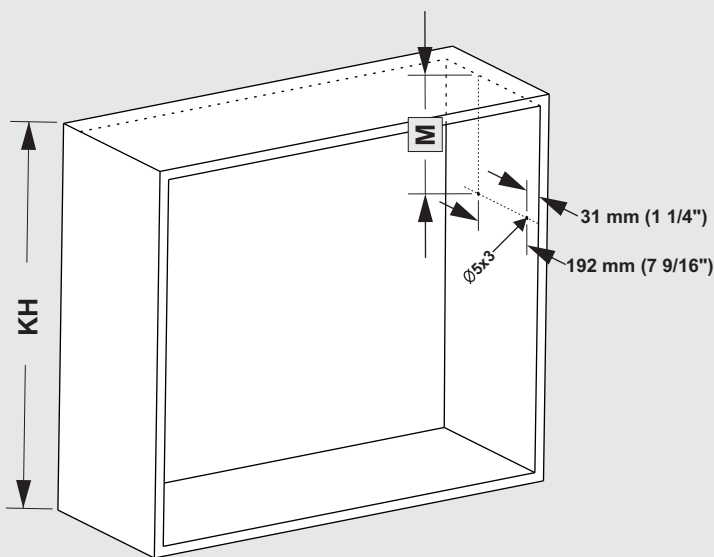
1



2



i



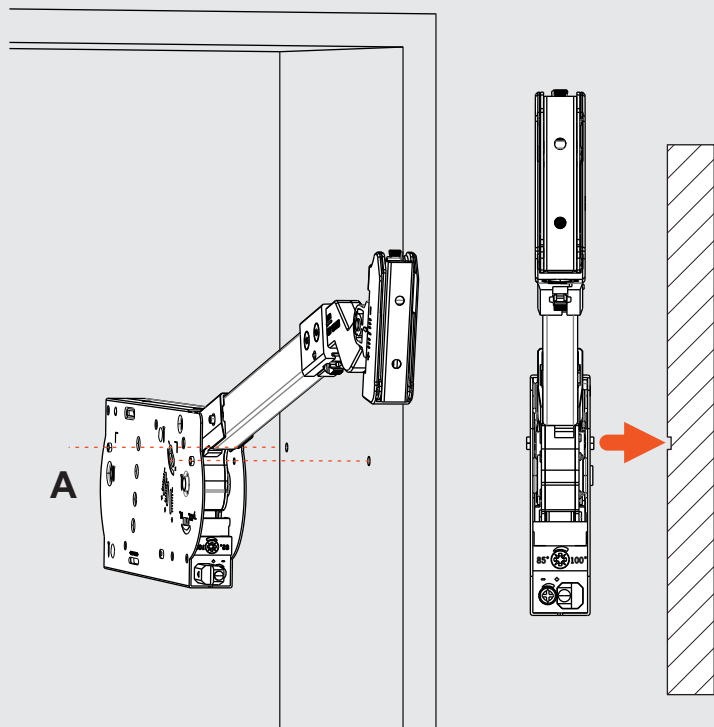
Adjustment point	Unit	Cabinet height range (KH)	M
No. 1	MM	700 - 729	M = KH - 474
	IN	27.6 - 28.7	M = KH - 18.7
No. 2	MM	730 - 759	M = KH - 484
	IN	28.7 - 29.9	M = KH - 19.1
No. 3	MM	760 - 789	M = KH - 498
	IN	29.9 - 31.1	M = KH - 19.6
No. 4	MM	790 - 819	M = KH - 512
	IN	31.1 - 32.2	M = KH - 20.2
No. 5	MM	820 - 849	M = KH - 525
	IN	32.3 - 33.4	M = KH - 20.7
No. 6	MM	850 - 879	M = KH - 539
	IN	33.5 - 34.6	M = KH - 21.2
No. 7	MM	880 - 909	M = KH - 553
	IN	34.7 - 35.8	M = KH - 21.8
No. 8	MM	910 - 939	M = KH - 567
	IN	35.8 - 37.0	M = KH - 22.3
No. 9	MM	940 - 969	M = KH - 582
	IN	37.0 - 38.2	M = KH - 22.9
No. 10	MM	970 - 1000	M = KH - 597
	IN	38.2 - 39.4	M = KH - 23.5
No. 11	MM	1001 - 1040	M = KH - 615
	IN	39.4 - 40.9	M = KH - 24.2



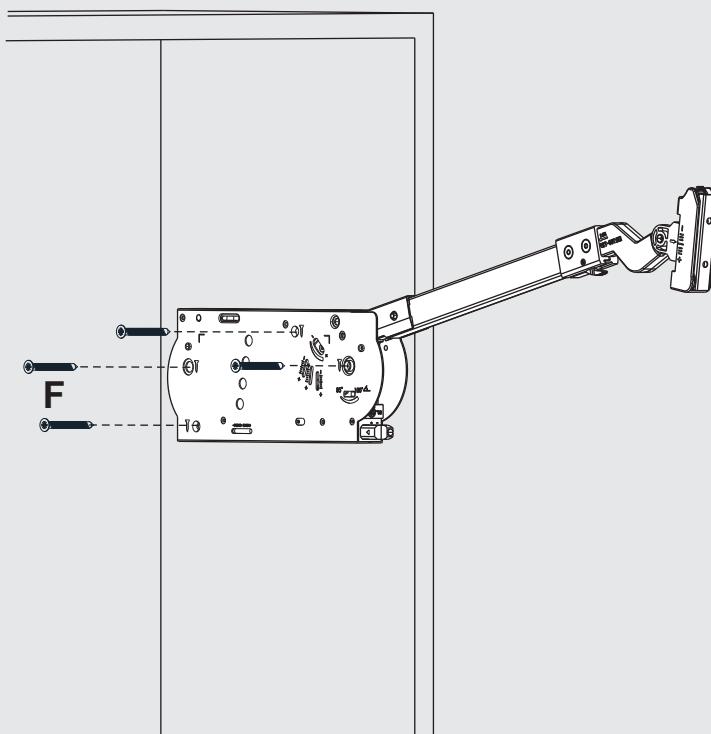
TCH-311013 325.S INSTALLATION INSTRUCTIONS

Installation guide

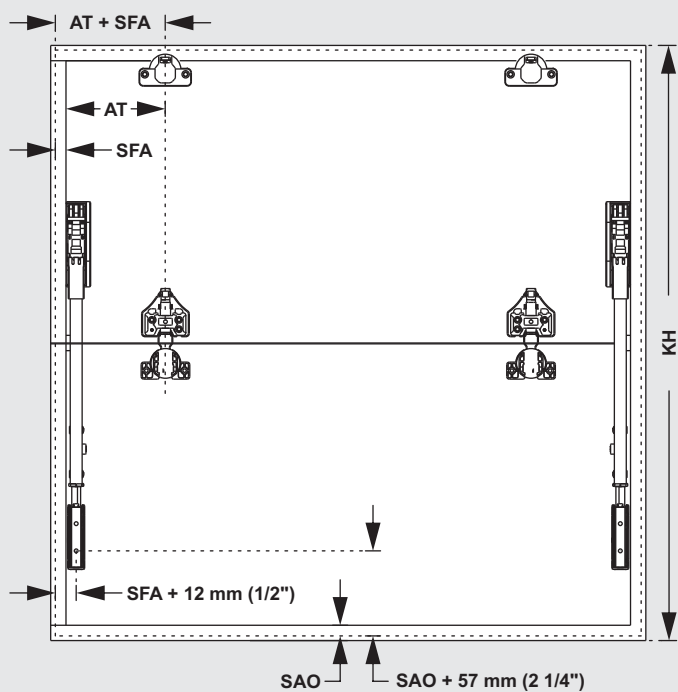
3



4

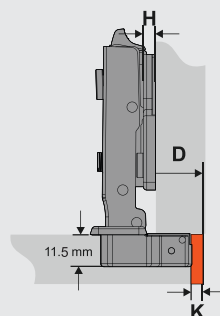
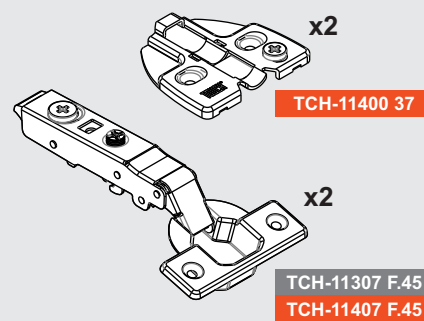


i



i

Recommended top door hinges for overlay applications.
(Sold separately)



Straight-arm

D	H	K	3	4	5	6	7
0			16	17	18	19	20
3			13	14	15	16	17
4			12	13	14	15	16
5			11	12	13	14	15

Abbreviations

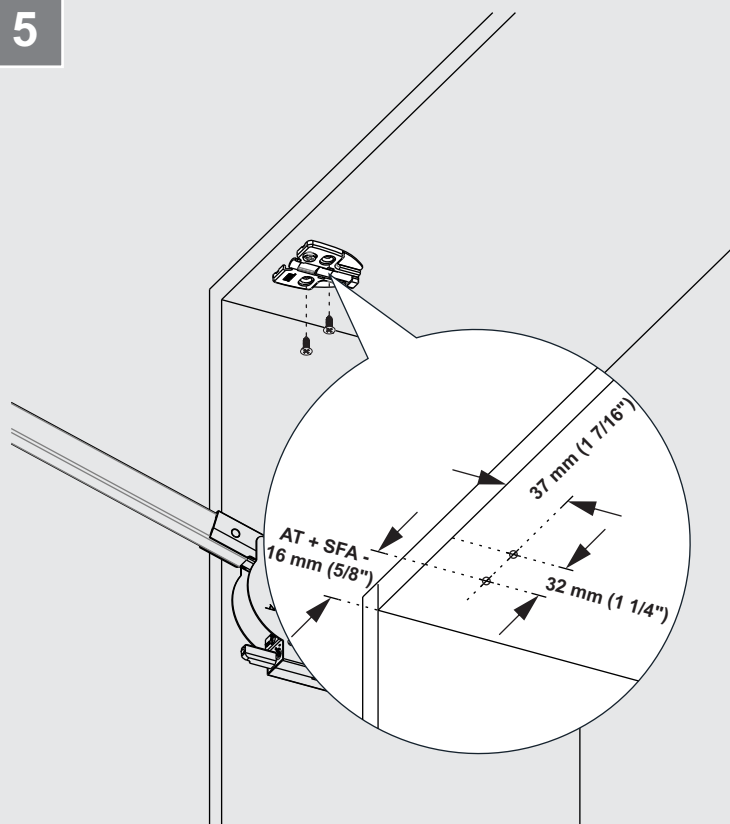
H	mounting plate height
K	cup boring distance
D	door overlay



TCH-311013 325.S **INSTALLATION INSTRUCTIONS**

Installation guide

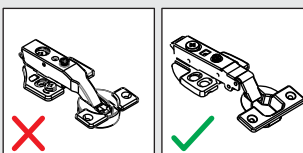
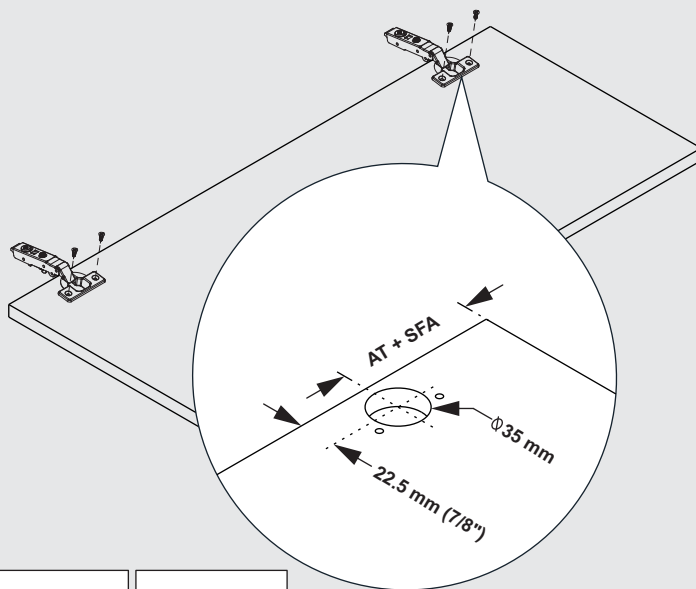
5



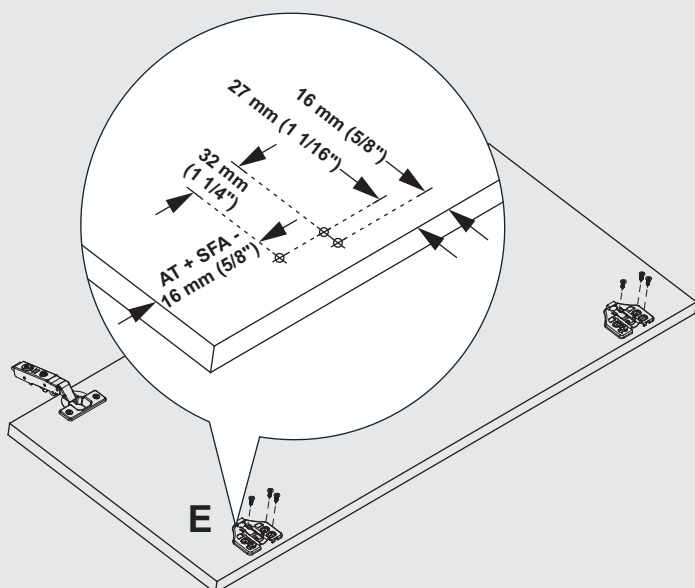
6

⚠ Warning:

Cabinets wider than 1000 mm (39'') or with a combined door weight of 10 kg (22 lb) or more must use three hinges.



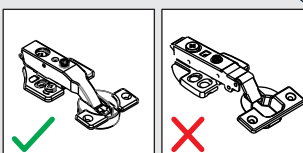
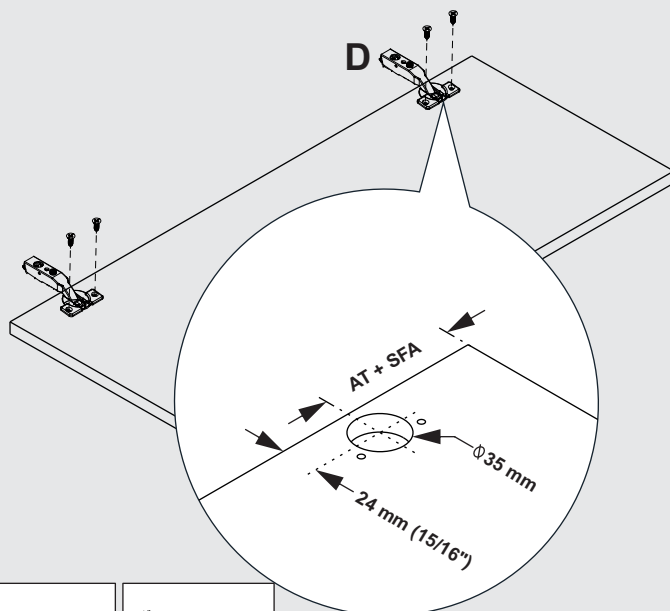
7



8

⚠ Warning:

Cabinets wider than 1000 mm (39'') or with a combined door weight of 10 kg (22 lb) or more must use three hinges.

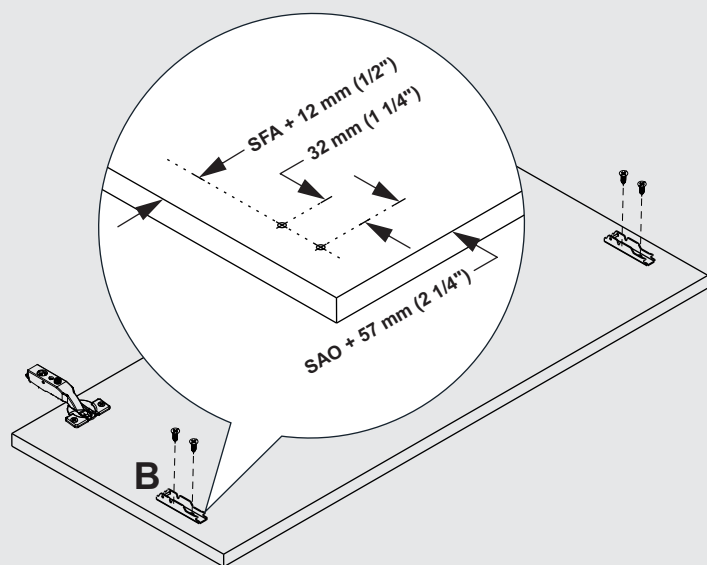




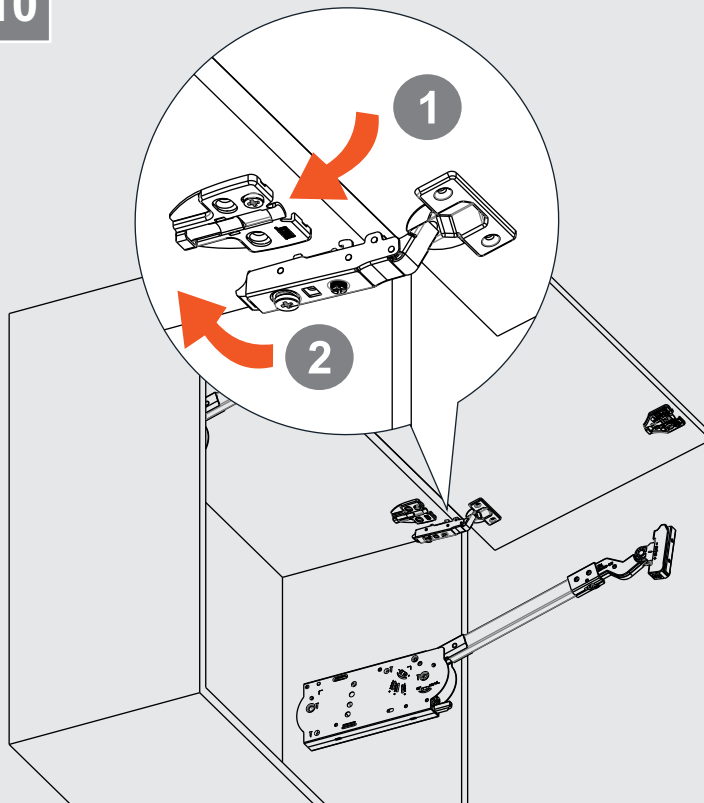
TCH-311013 325.S INSTALLATION INSTRUCTIONS

Installation guide

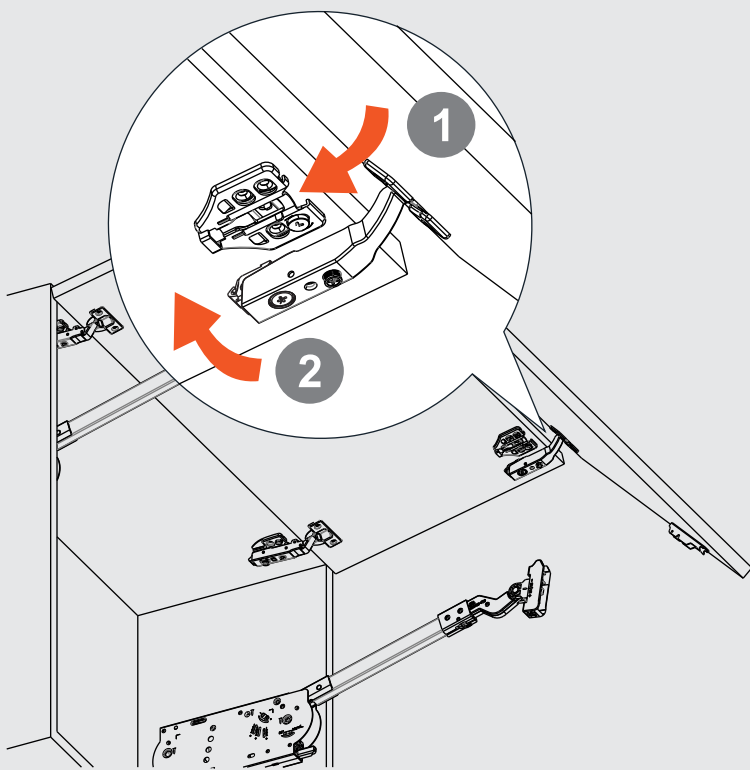
9



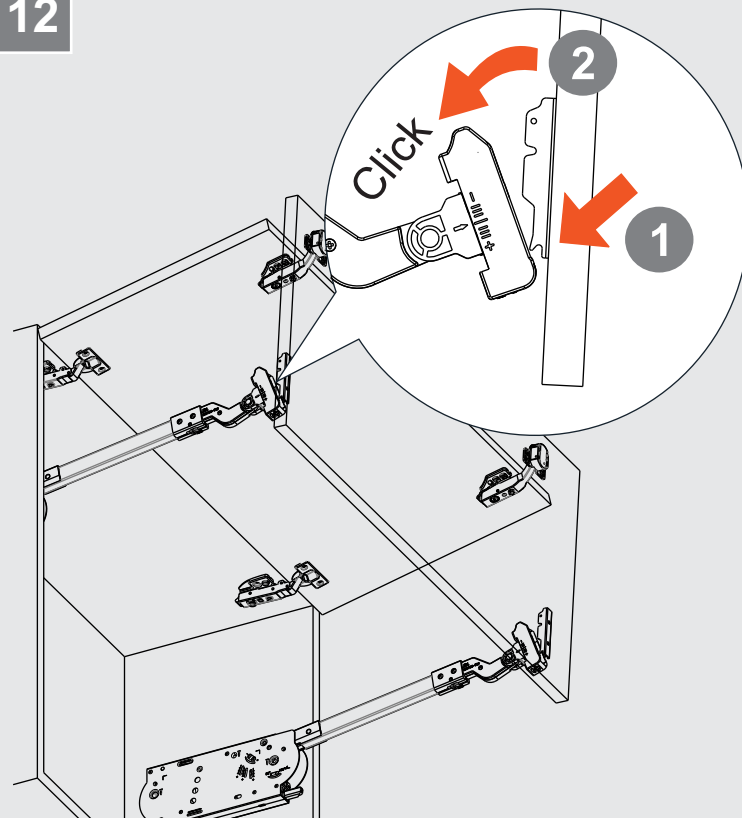
10



11



12

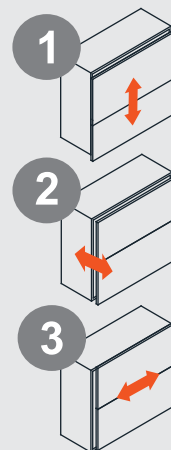
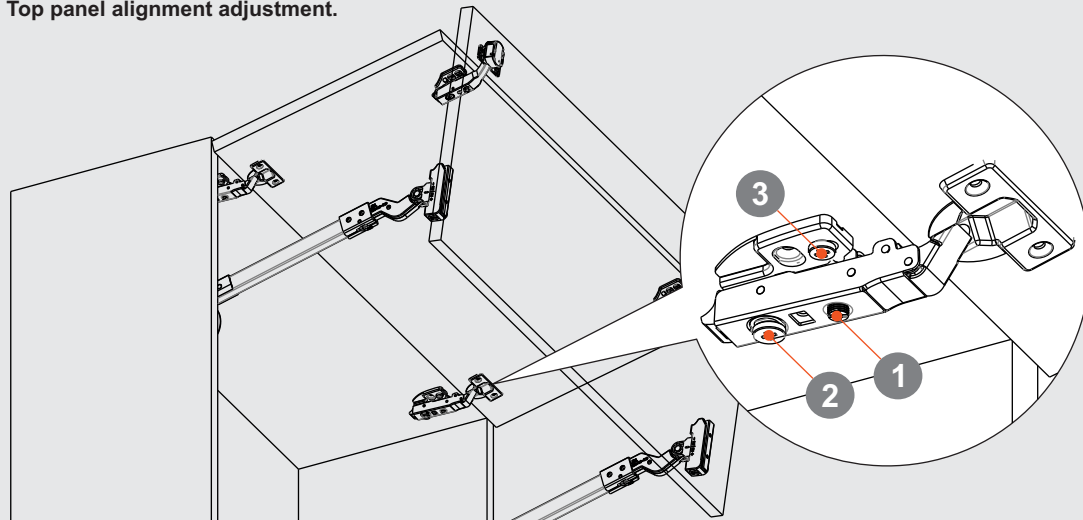




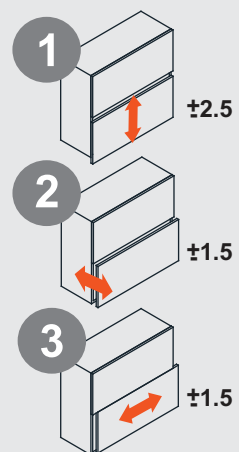
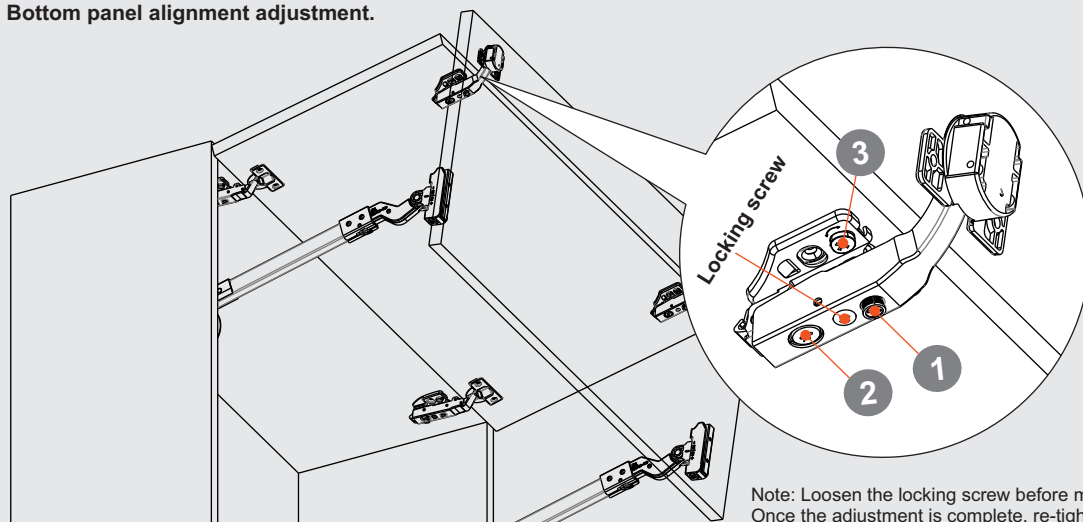
TCH-311013 325.S INSTALLATION INSTRUCTIONS

Adjustment instructions

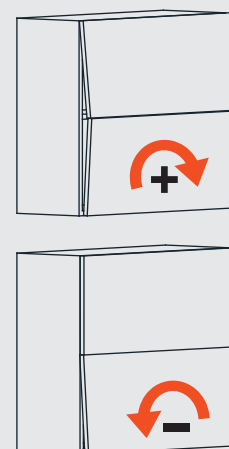
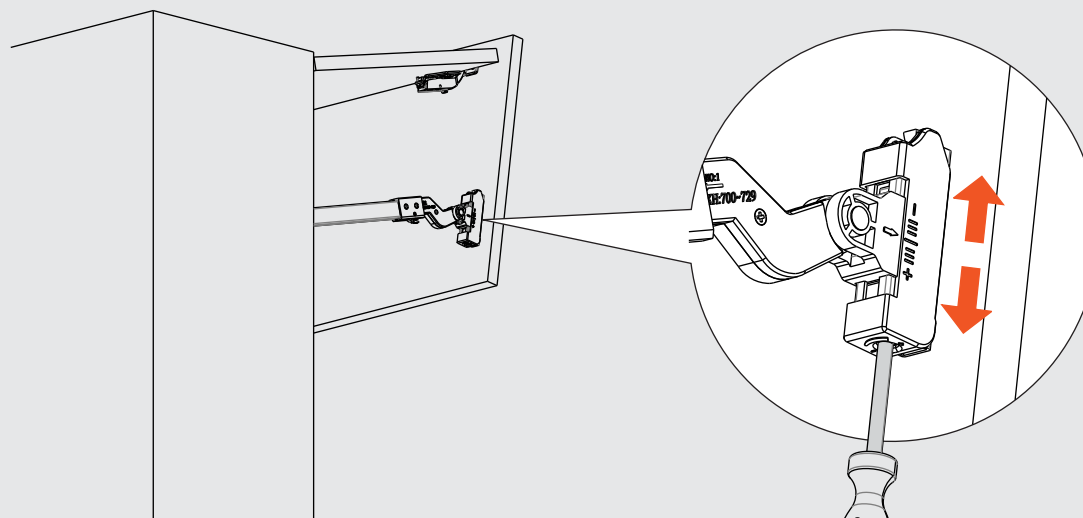
Top panel alignment adjustment.



Bottom panel alignment adjustment.



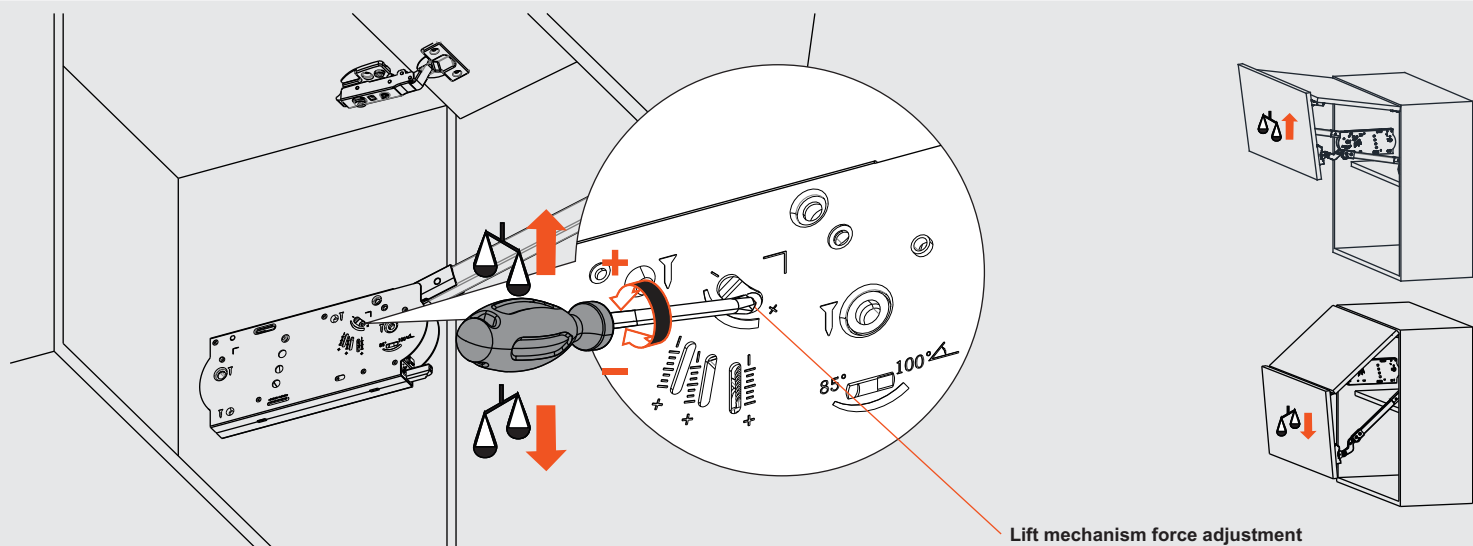
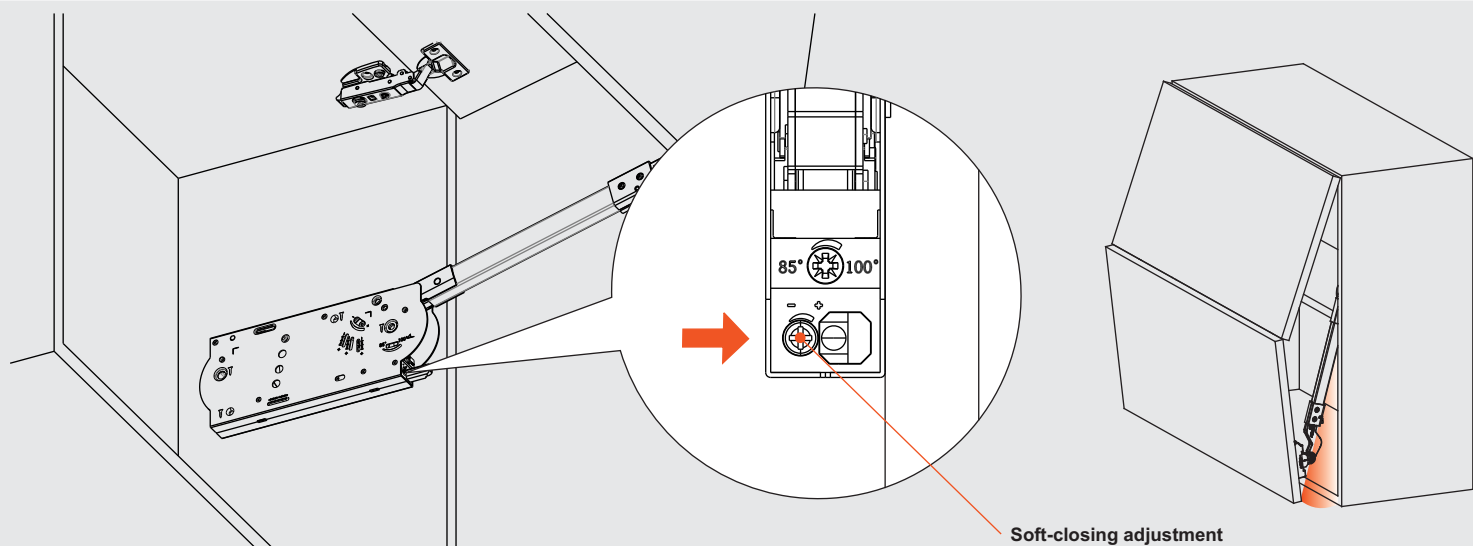
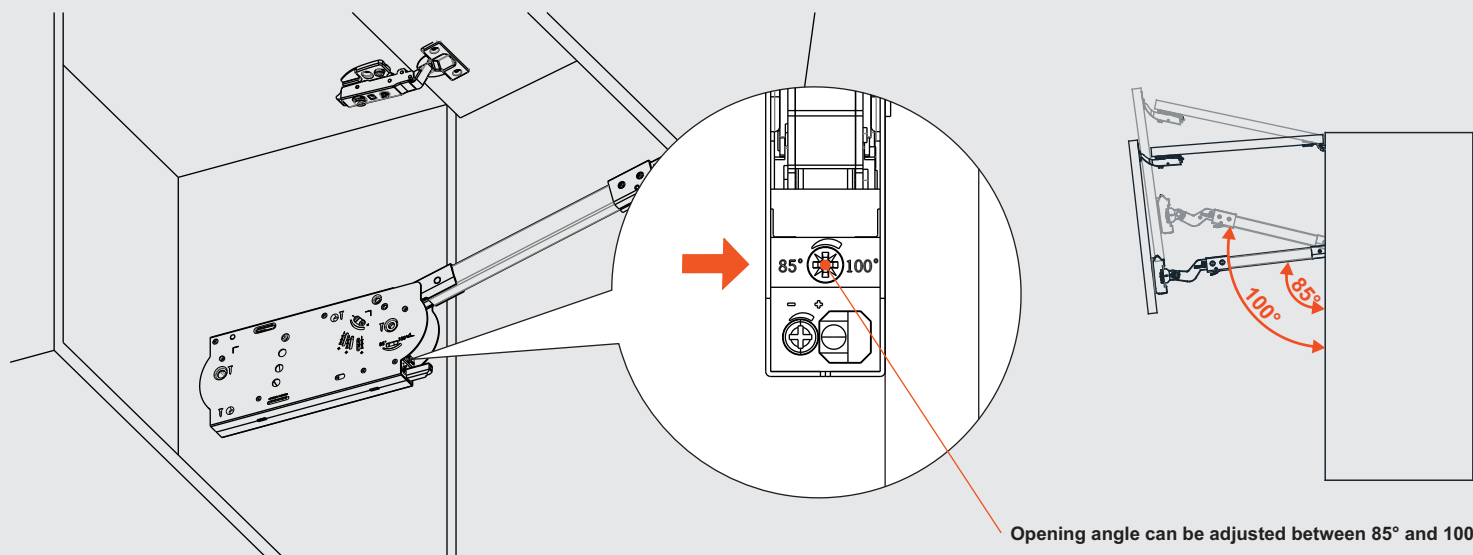
Note: Loosen the locking screw before making any adjustments.
Once the adjustment is complete, re-tighten the screw to secure the setting.





TCH-311013 325.S INSTALLATION INSTRUCTIONS

Adjustment instructions





TCH-311012 129.S INSTALLATION INSTRUCTIONS

Attach cover caps

13

